

Cotton Fiber Quick Change Disc

Remove small welds, blend machine tool marks, debur, and break edges with our original Cotton Fiber Quick Change Discs.

METALS

Stainless steel - Aluminum - Exotic metals - Mild steel - Brass

PRODUCT FEATURES

- Outlasts coated quick change discs by a minimum of 10:1
- No smearing on titanium and stainless steel
- Grinds and finishes in one step
- Smooth controlled metal removal
- Non-loading on aluminum and brass, as well as kevlar and other composites
- Superior surface finishing

SPECIFICATIONS

Grit Types

- A: Aluminum oxide
- C: Silicon carbide

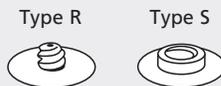
Grain Sizes

- 24, 36: Coarse
- 54, 80: Medium
- 120, 180+: Fine
- 320+: Very fine

Bonds

- XF: Extra Flexible
- F: Flexible
- M: Medium (stiff)

BUTTON TYPE



APPLICATIONS

Aircraft/Aerospace

Debur edges and blend mill marks on aluminum skin for fuselage/wings

Food Service

Blend and finish stainless steel kitchen components

Automotive

Grind and blend spot welds on galvanized steel auto frames

General Fabrication

Grind and blend light weld seams

GRAIN/BOND COMBINATIONS

Grit	M	F	XF
A24			
A36			
A54			
A80			
A120			
A180			
A320			

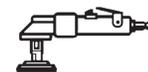
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AVAILABILITY

DIAMETER		MAX RPM
inch	mm	
2	50	30,000
3	75	20,000

TIP

Cotton Fiber Quick Change Disc specifications should be ordered one or two grain sizes coarser than standard resin fiber discs. Example: A80 grit coated disc should be substituted with A54 or coarser Cotton Fiber Disc.



Right Angle Die Grinder

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