

Type 1 High Speed Deburring Wheels

PRODUCT DESCRIPTION

Manufactured with additional fiberglass reinforcement to meet the speed requirements of higher speed die grinders.

Debur and finish precision machined and cast parts made from stainless steel, aluminum, and exotic metals.

PRODUCT FEATURES

- Grind, debur, and finish in one operation
- Smooth controlled grinding action with no chatter
- Remove burrs without changing part geometry
- Remove braze to leave paintable finish
- Non-loading
- Longer life compared to unitized wheels
- Low heat generation
- Suitable for use in EOAT (end-of-arm-tooling)

PRIMARY APPLICATIONS

Debur and clean pipe threading in the oil field maintenance and inspection industry.

Remove braze, flux, and residual oxides from automobile roof joints and other large assemblies while leaving a paintable finish.

SPECIFICATIONS

Soft Bond: For light deburring and finishing

Hard Bond: Most aggressive bond for deburring with long life

Grit: Coarse, Medium, Fine, Very Fine

All wheels are manufactured with Aluminum Oxide Grain. Silicone Carbide available by special request only.

Diameter x Thickness x ID		Max RPM
inch	mm	
2 x 1/16 x 1/4	50 x 1.6 x 6	28,000
2 x 1/8 x 1/4	50 x 3 x 6	28,000
2 x 1/4 x 1/4	50 x 6 x 6	28,000
2-1/2 x 1/16 x 1/4	65 x 1.6 x 6	24,000
2-1/2 x 1/8 x 1/4	65 x 3 x 6	24,000
2-1/2 x 1/4 x 1/4	65 x 6 x 6	24,000
3 x 1/16 x 1/4	75 x 1.6 x 6	20,000
3 x 1/8 x 1/4	75 x 3 x 6	20,000
3 x 1/4 x 1/4	75 x 6 x 6	20,000

3/8" (10mm) IDs available upon request.



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